



Gluten  
FREE

RECIPE SERVICE



## Gluten-free Bread using IREKS BREAD MIX GF K



IREKS BREAD MIX GF K	12.500 kg	100 %
Vegetable oil	0.500 kg	4 %
Fresh yeast	0.500 kg	4 %
Water	11.000 kg	88 %
Total weight	24.500 kg	

Mixing time:	2 minutes slow + 6 minutes fast (spiral mixer)
Dough temperature:	26° C (79° F)
Bulk fermentation time:	none
Scaling weight:	0.450 kg
Intermediate proof:	none
Processing:	pan bread or hearth baked bread
Final proof:	40 – 45 minutes
Baking temperature:	240° C (464° F), dropping to 190° C (374° F), giving steam
Baking time:	40 – 45 minutes